		Kecel	ving Rep	ort		
	ate: B-3	mon		ch No: 10	1147	8
Packing Slip: Invoice: Receipt:	Yes No No Cash Cr	S G	delease Note A Vaybill Attach hipment Com C6 Inspection Vork Order	ed: Y	es No	o
Discrepancies					3/3/01	10/4
Part Number	Description	Quantity Ordered	Quantity Received	Quantity Returned	Quantity Short	Comments
			:	:		
160						
				#		
Production/Adn Date Received/Costi Initial	1272	Initials	of receiver ((if shipment (OK) Level	- 1-
	sing\approved purch\RE	ECREPORT Rev [

Purchase Order Receipt Listing

Thursday, February 28, 2013 8:13:01 AM

All amounts are calculated in domestic currency.

All Line Item Types All Vendors PO ID PO19147 Receipt Dates from 2/28/2013 to 2/28/2013 All Item ID/GL/WOs All Rec. Employees All Currencies Grouped by Vendor ID

Book Amt	\$955.11	\$75.82	\$623.03	
MRB Qty/ MRB Reject Qty	0	0	0 0	
Inspected Qty/ Rejected Qty (PO U/M)	0.0000	0.0000	0.0000	
Cost Per Unit/ Recv Value	\$1.91	\$1.26	\$2.08	
Recv Qty (PO U/M)	500.0000	000009	300,0000	
Recv Date/ Recv Emp	2/28/2013 DESJ02	2/27/2013 2/28/2013 60.0000 DESJ02	2/28/2013 DESJ02	
Required Date Required Qty	2/27/2013 500.0000	60.0000	2/27/2013 2/28/2013 300.0000 DESJ02	
PO U/M / Stock U/M	VC-MAR001 Marmon/Keystone Canada Ltd. M304TR0.750W.049 f 304 RD Tube .750 x f .049W 124768	65.f. x.f	.0 f	
Project ID Reference/ Description/ Cert Std	MAR001 Marmon/Ke- -M304TR0-750W.049 f - 304 RD Tube .750 x f .049W 124768	M304TR0.375W.065_f. 304 RD Tube .375 x f .065W 124768	M6061T6T0.500W.0 f 58 6061-T6 RD Tube f .500 x.058W	974761
Project ID				
Line Nbr/ Insp Req	dor Name 1 No	2 No	3 No	
rurchase Order ID/ Curr Type	VendorID/Vendor Name PO19147 1 CAD No			

\$1,653.96

0.0000

860.0000

Total Received Quantity:

Total Qty to Inspect (PO U/M): Total Reject Quantity:

Total Receipt Value: Total Balance Due Quantity:



290 Chemin du Tremblay Boucherville QU CAN J4B 5X9

TEL. 514/527-9153 FAX. 450/641-4357

PAGE..: 1 Order: 1129334 Date..: 02/25/2013

PACKING SLIP

SHIPPED TO:

DART AEROSPACE LTD 1270 ABERDEEN STREET

SOLD TO:

No. of

Bdls/Pieces

DART AEROSPACE LTD 1270 ABERDEEN STREET

HAWKESBURY ON CAN K6A 1K7

HAWKESBURY ON CAN K6A 1K7

	P VIA OVERLAND #	222212	F.O.B. BOUCHERVILLE		SALESPER C. Gee		R ORDER NO. 9147
	Ordered	Description			Number Pieces	Quantity Shipped	Back Ordered
		Fax all papers	to Linda Lacelle 613-63		01/11 GD		
1	500 /FT	STS .750 Tariff Number	SEAMLESS TUBE L 3/4 X .049 A213 .049 304L : 7304.41.99.90 : M304TR0.750W.049 HT#	YX1107-515 38095 Total	7 18 25	140/FT 360/FT 500/FT	
2	60 /FT	SMLS TUBE 304 STS .375 Tariff Number	: 7304.41.19.90 : M304TR0.375W.065				
	1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1		HT#:	YT13903 Total	3 3	60/FT 60/FT	
)3	300 /FT			F00015496 F00013711 Total	19 6 25	228/FT 72/FT 300/FT	
					1		

Customers.:				

1

0



SHANGHAI CRYSTAL PALACE PIPE CO.,LTD

LAO GANG, PUDONG NEW AREA DISTRICT, SHANGHAI, CHINA

MILL TEST CERTIFICATE

ISO9001:2008; PED Material CERTIFICATE (No.:QAC0021058/A)

DATE OF ISSUE: 2012/5/8

CUSTOMER: MARKONKEYSTONE CANADA INC. CUSTOMER: MARKONKEYSTONE CANADA INC. CUSTOMER: MARKONKEYSTONE CANADA INC. COMMODITY: STATILESS STEEL SEAMLESS TUBING COMMODITY: STATILESS SEASTINESD O.039 C.030 C.105 C.030 C.105 C.030 C.105 C.030 C.105 C.007 C.15 C.007 C.105 C.007 C.105 C						2000 jr 1	ואומובו	iai Ceni	IFICALE	(INO.:Q/	1502001:2000, TED Material CENTIFICALE (NO.: QACU021058/A)		DAIE OF ISSUE: 2012/5/8	012/5/8
S STEEL SEAMLESS TUBING //SOLUTION TREATED / PICKLED / PLAI WT%) C Mn <pre></pre>		CUST	OMER: N	(ARMON/K	EYSTONE C	ANADA	INC.					"ICATE NO. :201"	2-1-14-B-2	
S STEEL SEAMLESS TUBING // SOLUTION TREATED / PICKLED / PLAI WT%) # C		P.O.N().: MN27	90					0	(3/3/01	-	NO.:2012-01-	014-B	
Vacuution Treated / Pickled / Pick		COMIN	MODITY:	STAINLES	S STEEL SI	SAMLES:	S TUBIN	G			.1	3: ASTM A213-10	la TP304/TP3041	. ,
WT%) C Min		COND	TION: C	OLD FINISH /	SOLUTION TRE	ATED / PIC	KLED / PL	AIN END/OI	D POLISHE	D-400 GRIT	1	VO.:YT13904		
C Min C 0.035 \$< 2.00 \$< 0.035 \$< 2.00 \$< 0.019 0.78 0.0		CHEM	ICAL CO	NTENTS (V	VT%)									
\$\leq 0.035 \$\leq 2.00 \$\leq 0.019 0.78 0.000 December Decemb		ELEM	ENTS		C	\mathbb{M}	11	P	S	S		Ni Cr		
0.019 0.78 0.000 0.78 0.000 0.000 0.78 0.000		SPECI	FICATIO	7	< 0.035	₹2.1		0.045	€ 0.030			18.0	0.0	
Bundle No. Pieces Weight (kg) P12-3-281 750 1481 P12-3-281 750 1481 P12-3-281 750 1481 P12-3-203 PANCE AS PER ASTM A269-10 PARCTICE E TENT :1050°C X 1.5m/min PERFORMED ONTAMINATION INA		RESUI	LTS (LAI	OLE)	0.019	0.7		0.039	0.007	0.4	-1-	-	2	
Bundle No. Pieces Weight (kg) P12-3-281 750 1481 SME SA213-10 CANCE AS PER ASTM A269-10 E MR0175-2003 RACTICE E TENT :1050°C X 1.5m/min eRFORMED ONTAMINATION INA TO EN 10204/3.1							ï	PHYSIC.	AL PROF	PERTIES				_
Bundle No. Pieces Weight P12-3-281 750 1481 SME SA213-10 E MR0175-2003 RACTICE E ACTICE E TEFORMED ONTAMINATION INA TO EN 10204/3.1			-Dimensi	ons				0.2%YS		EL			HARDNESS	EDDY
SME SA213-10 SME SA213-10 SANCE AS PER ASTM A269-10 E MR0175-2003 RACTICE E ACTICE E ACTICE E TEFORMED ONTAMINATION IINA TO EN 10204/3.1		O.D (inch)	W.T (inch)	Length (feet)	Bundle No.	Pieces	weight (kg)	(Mpa) ≥205		(%) \ \ \ \ \ \ \ \ \ \ \ \ \ \	FLARING TEST	FLATTENING TEST	HRB ≤80	CURRENT TEST TO E426 (100%)
SME SA213-10 SANCE AS PER ASTM A269-10 E MR0175-2003 RACTICE E TENT :1050°C X 1.5m/min ERFORMED ONTAMINATION INA TO EN 10204/3.1		0.375	0.065	20	P12-3-281	750	1481	320	069	56.5	OK	OK	92	OK (DRILLED HOLE)
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SME SA213-10 LANCE AS PER ASTM A269-10 E MR0175-2003 RACTICE E JENT:1050°C X 1.5m/min ERFORMED ONTAMINATION INA TO EN 10204/3.1		REMA	RKS:					1 WE UI	SPEDV. C	- Lantag	TITAT TYYP	7 4 7 7 7 7 7 7 7 7 7 7 7 7 7 7 7 7 7 7	Tagir dadidoo	TATE OF THE TATE
CANCE AS PER ASTM A269-10 E MR0175-2003 RACTICE E MENT:1050°C X 1.5m/min ERFORMED ONTAMINATION IINA TO EN 10204/3.1		AS PEI	R ASTM /	1213-10a/AS	SME SA213-10			TESTED	AND THI	E TEST R	ESULTS AF	MALENIAL DE VE IN COMPLIAI	ACE WITH THE	TERMS OF THE
E MR0175-2003 RACTICE E TENT:1050°C X 1.5m/min ERFORMED ONTAMINATION INA TO EN 10204/3.1		WALL	THICKN	ESS TOLER	ANCE AS PER	ASTMA	269-10	PURCHA	ASE ORDE	ER OR CC	NTRACT			14/1
TO EN 10204/3.1		IN CONT	MPLIAINC T TO A ST	E IO NACI	E MR0175-200	m		2.THE C	ERTIFICA	TE SHAI	L NOT BE	REPRODUCED	, EXCEPT IN FI	JLL, WITHOUT
ERFORMED ONTAMINATION INA TO EN 10204/3.1			ION HEA	T TPEATIVE	FNT 1050°C	7 1 5 /	.!	I HE WK	III EN AF	PKOVAL	OF THE CO	JMPANY.		
ONTAMINATION IINA TO EN 10204/3.1		NO WE	SLD REPA	VIR WAS PE	RFORMED	11.7111/C.1 A	9	SHANG	HAI CRYS	TAL PAL	ACE PIPE (0.,LTD		
IINA TO EN 10204/3.1		FREE F	ROM ME	ERCURY CO	NTAMINATIC	NC					·	م	SR 06/12/12	Ned 2/
TO EN 10204/3.1			IKYOFU	MIGIN: CH	INA				4	,	10.00			
	, ,	MILLI	EST CER	TIFICATE 1 K-12-05-25	ro en 10204/3	 ;				NA GEB		ONA GLIDDA V	THERAPTNATION	

-S.T.Y

CERTIFIED TEST REPORT http://Online.KaiserAluminum.com



KAISEK PLUMINUM 2506 KAISEK DRIVE KAISEK PRODUCTS, LLC KALAMAZOO, MI 49048

	ON BLVD.	BOLINGBROOK 1000 REMINGT WARMON/KEYS		9人	SPRING VALLEY, IL
12.000 FT			1 96£09	581.000 PCS	
LENGTH:	:HTGIW	DIAMOAFITHKUS	פ/ר אחשפבא:	:YTITWAUD	WEIGHT SHIPPED:
91	1909	F00015496	07/22/2012	100	65179
TEMPER:	S: ALLOY:	KAISER LOT NUMBER	STAG 91HS	пие цем:	KAISER ORDER NUMBER:
	ədiq,	Seamless Tube	₽ £7\8	30.2.\TA	1-29671-19
	:NOI.	тчіяэва тэпаояч	:ЯЗВМОИ ТЯАЧ	я змот гио	спатомек Ро илмвек:

Actual Physical Properties

Γ	BEND	соирист.	HARDNESS	ETONGS	YTS (KSI)	UTS (KSI)	SAMPLE#	#HSAG	BELEBENCE
	A\N	A\N	A\N	0.41	0.52	2.94	T	τ000	E00012496
	A\N	A\N	A\N	13.0	45.6	b.9p	τ	2000	E00012496
		the same of the same same							

Chemical Composition (wt%), Aluminum Remainder

ToT	EB	ZZ.	BŢ	ব্ৰ	ÌΤ	uz	Z)	₽M	иМ	η	БG	ŢS	STIMIT
SI.O	20.0	AN	ΑN	AN	21.0	22.0	25.0	1.20	SI.0	00.0	07.0	08.0	митіхьМ
00.0	00.0	AN	AN	AN	00.0	00.0	₽0.0	08.0	00.0	SI.O	00.0	0,40	muminiM
20.	TO'	00.	00.	00.	zo.	02.	80.	96'	ço.	52.	τε.	85.	D10443

Applicable Requirements:

Description: MADE IN USA

OD: 0.500"; Wall: 0.058"; Round @

AMS-4082P ASTM-B210-04 WW-T-700/6F, RM-T-700/2E, WW-T-700/3E, WW-T-700/4F, WW-T-700/5E, WW-T-700/5E, WW-T-700/2E, WW-T-700/5E, WW-T-700/5E,

Miscellaneous Notes

MANUEACTURED IN USA (CHANDLER, AZ) MELTED IN USA

Plant Serial: 00052428 Kaiser Order Number: 621799

Line Item: 001

Page 1 of 2

UT 12000 320. OOE. STA

http://Online.KaiserAluminum.com CERTIFIED TEST REPORT





KALAMAZOO, MI 49048 2702 KAISER DRIVE FABRICATED PRODUCTS, LLC KAISER ALUMINUM

CERTIFICATION

Kaiser Aluminum Fabricated Products, LLC ('Kaiser') hereby certifies that metal shipped under this order has been inspected and tested and found in conformance with the applicable specifications forming a part of the description set forth in Kaiser's sales acknowledgement form. Any warranty is limited to that shown on Kaiser's general terms aconditions of sale. Test reports are on tile subject to examination.

Calvin Latting,

Quality & Technology Manager

Reviewed 08/13/12

Line Item: 001 Kaiser Order Number: 621799 Plant Serial: 00052428

Page 2 of 2

-S.T.Y

http://Online.KaiserAluminum.com CERTIFIED TEST REPORT



KAISER ALUMINUM

KALAMAZOO, MI 49048 2502 KAISER DRIVE FABRICATED PRODUCTS, LLC

	A H	BOLINGBROOK, IL		٧٨ و	MARMON/KEYSTC 32944 US HIGHWA SPRING VALLEY, I
12.000 FT		SOLD TO:			SHP TO:
13 000 21			602261	586.000 PCS	868.000 LB
LENGTH:	HTGIW	BIRMDRETTHKUS:	B/L NUMBER:	i	ł
91	1000			:YTITNAUD	WEIGHT SHIPPED:
SI	1909	(F17EF0003711	01/04/2012	1003	199909
TEMPER:	ALLOY:	KAISER FOT NUMBER:	STAO 91H2	: רואב וגבא:	KAISER ORDER NUMBER
	əc	Ind/aduT asəlmsə2	₽£7\83¢).B.\TA	E-70171-18
		PRODUCT DESCRIPTION	:ЯЗВМОИ ТЯАЧ ЯЗ	спатом	СОЗТОМЕК РО И ИМВЕК
					10 -

Actual Physical Properties

	COMDUCT.	HARDNESS	ETONGS	XIS (KSI)	OIS (KSI)	SYMPLE#	#HSAU	ัสามสหาสาสารา
BEND	TOOTHOO	665.55			0 37	<u> ۱</u>	1000	* F00013711
A\N	Α\Ν	Α\Ν	0.51	\$.Sp	6.24	T		• • • • • • • • • • • • • • • • • • • •
77/41	· ·	- ·	3 & L	8.14	€.31	I	0000	* E00013111
$A \setminus N$	Α\N	A\N	2.51	OTE			E 2 1, 10	
	The many rate for the special							

Chemical Composition (wt%), Aluminum Remainder

21.0 20.0 AN AN AN 21.0 2S.0 2E.0 0S.1 2I.0 01.0 07.0 08.0 mumixsM 00.0 00.0 AN AN AN 00.0 00.0 10.0 08.0 00.0 2I.0 00.0 01.0 muminiM 20. 10. 00. 00. 00. 00. 20. 60. 70. 86. 30. 2S. 3S. 82. 188630	L	ToT	ह्य	ΣZ	- 1	ÌΒ	वद	.1	ŗŢ	uz	ΣD	Бу	uw	cn	E.G	ŢS	SITWIT
		81.0 00.0	80.0 00.0	ΑN		AN	ΑN		00.0	00.0	₽O.0	08.0	00.0	91.0	00.0	04.0	muminiM

Applicable Requirements:

	No Weld Repair. Mercury Free.
\$207-82Z.	COMPLIES TO DFAR 252.225-7001 and DFAR 252
	COMPLES TO DIM EM TOSOR OWN S002
MW-T-7007-T-WW	WILTO COLET MM-I-100/PE MM-I-100/PE GUG
700/2E WW-T-700/3F	CHACEPPED: MIT-I-108T' MM-I-100E/CEN' MM-I
E INACTIVE OR	THE FOLLOWING SPECIFICATIONS HAVE BEEN MAD
GELITO TOW SAW .95804-	WE TAKE EXCEPTION TO PARA. 5.2.1., Per AMS
02/21610	40007-T-WW +0-0128-MT2A 9280-04
32/2/215	OD: 0.500"; Wall: 0.058"; Round @
	nescribilou: MADE IN USA

Miscellaneous Notes

MANUFACTURED IN USA (CHANDLER, AZ) MELTED IN USA

Tine Item: 003 Kaiser Order Number: 606551 Plant Serial: 00022759

Eage 1 of 2

http://Online.KaiserAluminum.com CERTIFIED TEST REPORT

FABRICATED PRODUCTS

KALAMAZOO, MI 49048 2505 KAISER DRIVE FABRICATED PRODUCTS, LLC KAISER ALUMINUM

CERTIFICATION

Kaiser's general terms conditions of sale. Test reports are on file subject to examination.

Quality & Technology Manager

O. C. REVIEWED

Line Item: 003 Kaiser Order Number: 606551 Plant Serial: 00022759

Page 2 of 2

1002200 * MN3084 * 10/24/2012

湖州高林不锈钢管制造有限公司 CAOLIN略林

HUZHOU GAOLIN STAINLESS STEEL TUBE MANUFACTURE CO.,LTD

Product Name: Seamless stainless steel tube

Contract No: MN3084

Salgla MILL TEST REPORT

Special Equipment Manufacture License NO.TS2710F28-2011

Certificate No:QC12-8-28-2

Custo	wer. MARMO	NVKEYSTONE	Customer: MARMON/KEYSTONE CANADA INC.	Spec.: AST	TN 269/A213/A213M and the minchaelos and back and the second	M and the M	orio e qui	· Valence	4			Certificate	Certificate No:QC12-8-28-2	28- 2		
L						200 200 100	S C C C C C C C C C C C C C C C C C C C	order & lead	directient			Date of issue: 2012-08-28	ю: 2012-08	82		
		··· <u>··</u> ·								Chemical	Chemical Composition	Ę				
	Heat No.	Ĕ	Product	Grade	Size	Elements	ပ	<u>-</u>	D.	တ	Ø	Z	გ	F	₩	z
		Ö	Standard		Z	Required	≤0.035	≤2.00	≤0.045	≤0.030	×18	~008	8 8			T
					O.D.×W.T.×Length	N Values%	max	max	max	max	max	12.00	20.00	_		_
#	YX1107-515	5 A120809-13	ASTM AZBOVAZI3 ASAŒ	bi	5/8"*0.065"*20		0.017	0.83	0.033	0.003	0.330	8.10	18 39	-	+	T,
*5	YX1107-51	YX1107-515 A120808-16	NACE MEGITS ASTM	304L	3/4"*0.049"*20"	6	0.017	0.83	0.033	0	0 330	6,0	00.07			T
ま	YX1107-515	5 A120808-17	-		1"*0.085"*20'	Silinsay	0.017	0.83	0.033	200	0.220	2 0	8C.01	†		T
								3	3	3	200.0	8.10	18.39		-	
	. *	Quantity		Surface & Dimension	Eddy Current	Ultrasonic	Intergranular	anniar	Pneumatic	atic	Flaring	Flattening	Austentic	.5	Granular	
Rem	Table 1 and 1		Total Length	Inspection	Test	Test	Corrosion Test	on Test	Test		Test	Test		2	į	-
Š	мендит (кд)	7.18C8	(feet)		ASTM E426		ASTM A262-E	4262-E	A1016/A1016M	016M	A1016/A1016M	1016M		+		T
#		99	1000											+		\top
#5	_	480	0098	Acceptable	Acceptable	•	Acceptable	table	Acceptable		Acceptable Acceptable	coeptable	•		Accomples	
芨	_	105	2100						•				e	-		<u> </u>
		Yield	Tensile	*		WE HEREBY CERTIFY THAT THE MATERIAL DESCRIBED HEREIN BE MADE IN ACCORDANCE WITH THE	CERTIFY T	HAT THE M	ATERIAL DE	SCRIBED H	EREIN BE MA	DE IN ACCOR	THAT SOLAND	-		Т
ž 0.	Properties	Strenght	Strength	Elonostion	H.88	RUSULTS OF THE CONTRACT AND COMPLY WITH THE SPECIFCATION ABOVE.	THE CONT	RACT AND	COMPLYW	THE SP	CIFCATION	ABOVE.				···
		Mpa	Mpa			THE CERTIFICATE SHALL NOT BE REPRODUCED EXCEPT IN THE WRITTEN APPROVALIVAY OF GETTING	ATE SHAL	L NOT BE R	EPRODUCE	D EXCEPT!	N THE WRIT	FEN APPROV	ALWAY OF G	SWILLIAMS		
Region Se	Required	¥170	√488 iii	% % i	08>	APPROVAL: FAX WRITTEN REQUEST TO OUR COMPANY AND GET REFAX) OF THE WORKS.	X WRITTE	IN REQUEST	TO OUR C	OMPANY AN	ID GET REFA	X) OF THE W	ORKS.			
#		295/305	590/800	53 5/59 0	R3 E/K4 E	IN CENTIFICALE ACCORDING TO ENTIRED EXCLORENT 3.1			COL POZDINE	COMEN! 3.	-					
#2		245/220	000/610	E2 0/64 E	Τ					I E, WELCO	ME 10 GIVIN	IS YOUR PRE	SOOIS			
\$	Results	010000	Olomon Olomon	33.0031.3	04.0/03.5	OPINION TO US.	ω		, [
#		300/310	595/605	54.0/51.0	61.5/62.5	BY TEL. 0572-3623588 OR FAX: 0572-3628879.	823588 OF	3 FAX: 0672-	3626679.	ممير						
					-10	÷		QC DEPARTMENT	IMENT							 -
u	Delivery:	Solution Anne	Solution Annealed, Pickled, 320G Polished	OG Polished		Judger:			2 · · · · · · · · · · · · · · · · · · ·	٠.	Reporte	Reporter: 別合語	£1270			



MILL INSPECTION CERTIFICATE

Ç.







CHANGSHU WALSIN SPECIALTY STEEL CO., LTD. En 10204 3.1

MATERIAL FREE FROM MERCURY CONTAMINATION NO REPAIR BY WELDING MADE IN CHINA HRB MAX 80 400#POLISHED.

ADDRESS: 56# RENMIN ROAD, HAIYU TOWN, CHANGSHU CITY, JIANGSU PROVINCE, CHINA 215519 TEL: +86-512-52566260 FAX: +86-512-52568027 WLCS-QP-T24-06





SHANGHAI CRYSTAL PALACE PIPE CO.,LTD LAO GANG, PUDONG NEW AREA DISTRICT, SHANGHAI, CHINA

MILL TEST CERTIFICATE

DATE OF ISSITE: 2012/5/8 ISO9001:2008; PED Material CERTIFICATE (No.:QAC0021058/A)

CUSTOMER	CUSTOMER: MARMON/KEYSTONE		CANADA	INC.			J (1, 1, 1)	CERTIFICAT	H CN	DALE OF ISSUE: 2012/5/8	2012/5/8
P.O.NO.: MN2760	12760							ORDER	ORDER NO 2012-01-14	7-1-14-P-7	Commence of the commence of th
COMMODIA	COMMODITY: STAINLESS STEEL	S STEEL SE	SEAMLESS	TUBING	(2)			╁	GRADE - ACTM A212-10- TB204/TB2047	71+TD	
CONDITION	CONDITION: COLD FINISH / SOLUTION TREATED / PICKLED / PLAN FND ON SOLITIONS AND COLD	SOLUTION TRE	ATED / PIC	KI.FD / PI A	O / UNE NO	DOT TOUTE	T100 007	+	. A31M1A213-10	a 1F304/1F304	
CHEMICAL	CHEMICAL CONTENTS (WT%)	WT%)				and and a	7 #00 GKT	-	near NO.: Y115904	ラレラ	12837V
ELEMENTS		O	Mn		a	V		-	17	\top	
SPECIFICATION	NOI	< 0.035	<2.00	-	< 0.045	< 0.030	× 100	+	-		
RESULTS (LADLE	ADLE)	0.019	0.78		0.039	0.007	0.45	and the second	8.07 18.12	D	
					PHYSICAL PROPERTIES	L PROF	ERTIES		<i>,</i>		
Dime	Dimensions				SA%C 0	7.	Ti.		1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1		
O.D W.T (inch)	Length (feet)	Bundle No.	Pieces	Weight (kg)	(Mpa) ≥205	(Mpa)		FLARING TEST	FLATTENING TEST	Hucerrance HRB	CURRENT TEST TO E426
	_									78//	(100%)
0.375 0.065	5 20	P12-3-281	750	1481	320	069	56.5	OK	OK	76	OK.
)							-				(OKILLED HOLE)
REMARKS					4 44 17						
AS PER AST	AS PER ASTM A213-10a/ASME SA213-10	ME SA213-10		•	I.WE HE TESTED /	KEBY CI	ERTIFY 1 TEST RE	HAT THE	MATERIAL DE	SCRIBED HER	I.WE HEREBY CERTIFY THAT THE MATERIAL DESCRIBED HEREIN HAS BEEN TESTED AND THE TEST RESILLS ARE IN COMPLIANCE WITH THE TEST RE
WALL THICK	WALL THICKNESS TOLERANCE AS PER ASTM A269-10	ANCE AS PER	ASTMA	769-10	PURCHASE ORDER OR CONTRACT	SE ORDE	RORCO	NTRACT		ice wiin ihe	LEKMIS OF THE
IC TEST TO A	IC TEST TO ASTM A262 PRACTICE E	S MIKUL/S-2003 ACTICE E	_		2.THE CE	RTIFICA TTEN AD	TE SHAL	2.THE CERTIFICATE SHALL NOT BE REPROJ	REPRODUCED,	EXCEPT IN F	2. THE CERTIFICATE SHALL NOT BE REPRODUCED, EXCEPT IN FULL, WITHOUT THE WRITTEN APPROVAL OF THE GOLD.
SOLUTION H	SOLUTION HEAT TREATMENT:1050°C X 1.5m/min	ENT:1050°C X	. 1.5m/mi		SHANGH	AI CRVC	TAT DAT	SHANGHAI CRYSTAT BAT ACE DIME COMPAN	MFANY.		
NO WELD RE	NO WELD REPAIR WAS PERFORMED	RFORMED					ייועין ייטר		J.,LI D		
FREE FROM	REE FROM MERCURY CONTAMINATION	NTAMINATIO	Z	•						Q.C. Reviewed	Med
MILL TEST C	COONTRI OF ORIGIN: CHINA MIL TEST CERTIFICATE TO EN 1020472	INA O EM 1000400	_			£	: د د	100		JAURITA	77
INVOICE NO:	INVOICE NO: YK-12-05-25	UEIN 10204/3.	-			>	MAY E	るとうなるで、こ			
		A STATE OF THE PERSON NAMED IN COLUMN TWO IS NOT THE OWNER.				MA	NAGER C	F ©UALIT	- 1	ASSURANCE DEPARTMENT	L



Dart Aerospace Ltd. 1270 Aberdeen Street Hawkesbury, ON K6A 1K7

Tel: 613 632 9577 Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID PO19147

Purchase Order Date 2/21/13 PO Print Date 2/21/13

Page Number 1 of 2

Order From:

MARMON/KEYSTONE CANADA LTD.

290 CHEMIN DU TREMBLAY BOUCHERVILLE, QC J4B 5X9

CA

Contact Name

Vendor Phone

800 361 8142

Vendor Fax

450 641 4357

Vendor Account Nbr

Buyer

Requisition Nbr

Tax Resale Nbr

Terms Currency

FOB

Chantal Lavoie

10127-2607

Net 30 CAD

Destination-Collect

Ship To:

Change Nbr:

1

DART AEROSPACE LTD

1270 ABERDEEN

HAWKESBURY, ON K6A 1K7 **CANADA**

VC-MAR001



Line Nbr	Reference Revision ID Vendor Part Number	Description/ Mfg ID	Req Date/ Taxable	Req Qty/ Unit of Measure	Ship Method	Unit Price	Extended Price
1 M3	04TR0.750W.049	304 RD Tube .750 x 049W	2/27/13 Yes	500.00 f	TST ground	\$1.9500	\$975.00
		Special Inse	ROUND TUBIN	SI 304/316 SS SEA G A213 OR ASME S			
2 M30	04TR0.375W.065	304 RD Tube .375 x .065W	2/27/13 Yes	60.00 f	TST ground	\$1.2900	\$77.40
		Special Inst:	ROUND TUBIN	31 304/316 SS SEAJ G 213 OR ASME SA			÷
3 M60	061T6T0.500W.058	6061-T6 RD Tube .500 x.058W	2/27/13	300.00	TST ground	\$2.1200	\$636.00
			Yes	f			
Changa Nhy					consent. Certificate	tution or deviation of Conformity or ion required - YES	Material

nange Date: 2/21/13



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Vendor Account Nbr

VC-MAR001

Buyer

Chantal Lavoie

Requisition Nbr

Tax Resale Nbr

10127-2607 Net 30

Terms Currency

CAD

FOB

Destination-Collect

Special Last:

MATERIAL: 6061-T6 OR 6061-T62

TUBING PER

WW-T-700/6 OR AMS 4080 OR AMS 4082

OR

QQ-A-200/8 OR QQ-A-225/8

PO Total:

\$1,688.40

MATERIAL CERTIFICATION REQ'D UPON DELIVERY

Change Date: 2/21/13

No substitution or deviation without consent.

Certificate of Conformity or Material Certification required /YES NO

Change Nbr:

1